US★GENERAL®

Model 67421

11 DRAWER ROLL CABINET

INSTRUCTIONS AND PRECAUTIONS

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Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

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For technical questions or replacement parts, please call 1-800-444-3353.

REV 10e

72” 3-DRAWER ROLLER CABINET

SPECIFICATIONS

Drawer	Size	Weight Capacity
Top	16-3/4” x 21-3/4” x 2-3/4”	26.5 lb.
Middle	16-3/4” x 21-3/4” x 2-3/4”	26.5 lb.
Bottom	16-3/4” x 21-3/4” x 2-3/4”	26.5 lb.
Cabinet	16-3/4” x 26-3/4” x 13-1/4”	44 lb.
Total Capacity: 123.5 lbs. plus 286.5 lbs. on top		
Roller Cabinet made from heavyduty sheet steel with crinkle black finish		

UNPACKING

When unpacking, make sure that the item is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at the number shown on the cover of this document as soon as possible.

IMPORTANT SAFETY INFORMATION

Assembly Precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep assembly area clean and well lit.
4. Keep bystanders out of the area during assembly.
5. Be careful when cutting the package banding.
6. Do not assemble when tired or when under the influence of drugs, alcohol or medication.

Use Precautions

1. Do not stand or climb on this item.
2. Do not exceed 26 lb. drawer capacity, evenly distributed from bottom up. Do not exceed 286 lb. top shelf capacity or 44 lb. bottom storage area capacity. Be aware of dynamic loading! Sudden load movement may briefly create excess load causing product failure.
3. Do not open more than one drawer at once.
4. Do not lift by hand. Do not roll or lift while loaded.
5. Wear ANSI-approved safety goggles during assembly and use.
6. Do not allow children to play with or near this item.
7. Inspect before every use; do not use if parts are loose or damaged.
8. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
9. Lock the Swivel-Caster Brakes by stepping on one side of the brake lever, when this chest is not to be moved. This prevents the product from rolling unexpectedly.

   To unlock the brake, pull up on the brake lever.
10. To prevent tipping, do not mount this product on a truck bed or any other moving object.
11. Secure this product well before moving it with a forklift.
12. Do not modify this cabinet.
13. Keep the product on level surfaces. The product may become unstable and tip if stored or moved onto a sloped surface.
14. Close and lock the drawers before moving. The drawers could come open and make the product unstable.
15. If an upper chest is placed onto this Roller Cabinet, be sure the upper chest is placed securely onto the bottom cabinet.

ASSEMBLY INSTRUCTIONS

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this document including all text under subheadings therein before set up or use of this product.

Note: Use the Parts List & Diagram as a guide on page 4 when assembling this product.

1. Attach the Cabinet Handle (4) to one side of the Cabinet (1) using Bolts (5) and Nuts (3).

Note: Handle may be attached to either side of chest. Use Plugs (7) to cap the two holes on the side without the Handle installed.

2. Attach the Drawer Handles (12) to each Drawer (2), using the Bolts (10) and Washers (11).
3. To install the Rigid Casters (18):
   a. Align one of the Rigid Casters with the holes on the bottom of the Cabinet.
   b. Insert a Screw (19) through the Rigid Caster (18) and the bottom of the cabinet.
   c. Inside the Cabinet, place a Washer (16) and Spring Washer (15) onto the Screw, Secure in place with the Nut (14).
   d. Repeat **b.** and **c**. for each screw on the Caster.
   e. Repeat **a.** through **d**. for each Caster.
4. Slide the Drawers into place on the Slides (9) along the inside of the Cabinet.

OPERATION

1. Close all drawers and door and lock them using the supplied Lock Bar (13) and Key (20).
2. Push the Cabinet to desired location.
3. Be sure the Cabinet is on a smooth, flat, stable surface at all times.
4. Lock the brakes of the Swivel Casters (6) after moving Roll Cabinet.

MAINTENANCE/REPAIR

1. Check that casters and drawer slides are working properly before use.
2. To remove drawers:

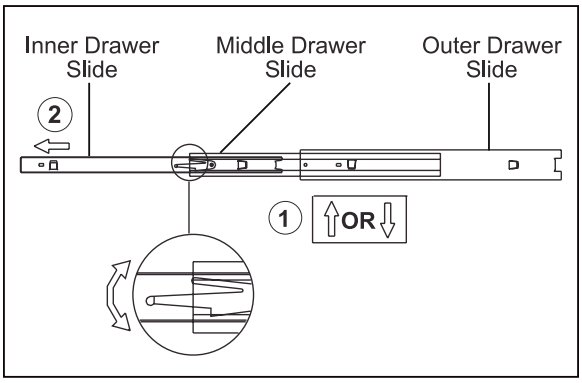
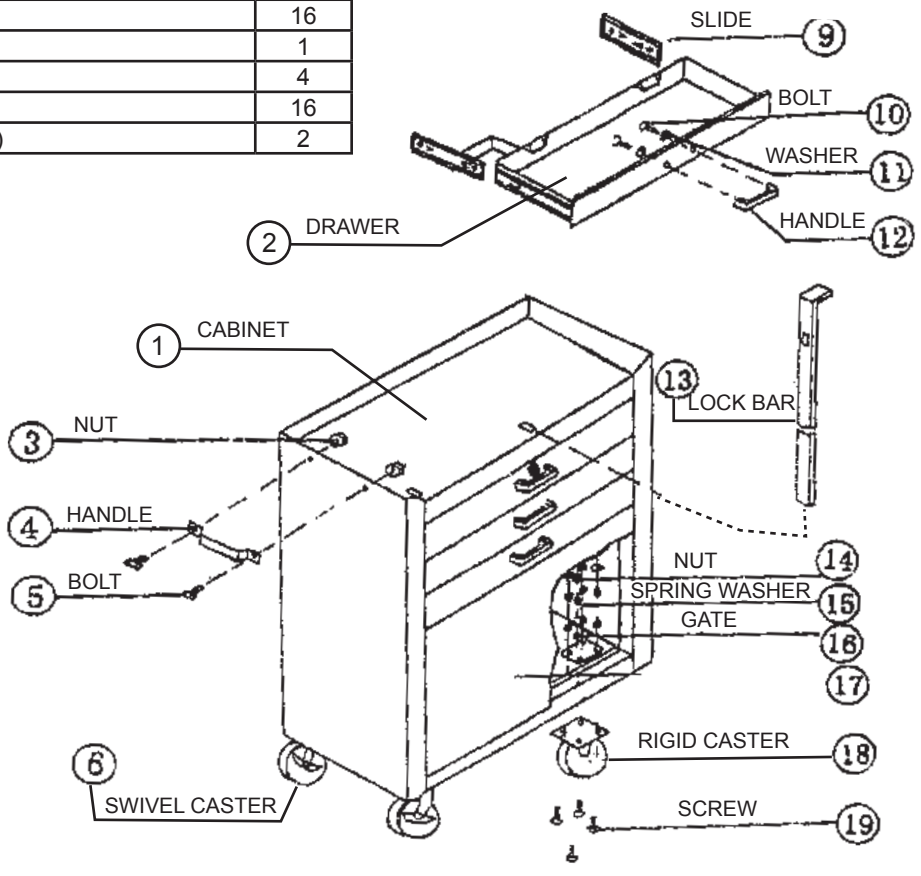


Fig. 1

   a. Simultaneously press the plastic lock spring up or down and pull the inner drawer slide out (See Fig. 1).
   b. To Reassemble: Insert the end of the inner drawer slide into the middle drawer slide and push completely into opening.

PARTS LIST & ASSEMBLY DIAGRAM

PARTS LIST		
Part	**Description**	**Qty**
1	Cabinet	1
2	Drawer	3
3	Nut	2
4	Cabinet Handle	1
5	Bolt	2
6	Swivel Caster	4
7	Plug	2
8	Drawer Liner	1
9	Slide	6
10	Bolt	6
11	Washer	6
12	Drawer Handle	3
13	Lock Bar	1
14	Nut	16
15	Spring Washer	16
16	Washer	16
17	Gate	1
18	Rigid Caster	4
19	Screw	16
20	Key (not shown)	2



TOOL CHEST - MIDDLE 2 DRAWER

SPECIFICATIONS

Drawer	Size	Weight Capacity
Top Drawer Dimensions	11-7/8" x 23-1/2" x 1-7/8"	26 lb.
Bottom Drawer Dimensions	11-7/8" x 23-1/2" x 3-3/4"	26 lb.
Overall Dimensions	14-1/8" x 26-1/4" x 8-1/4"	
Includes lock and 2 keys		
Tool Chest made from heavyduty sheet steel with black crinkle finish and chrome handles.		

UNPACKING

When unpacking, make sure that the item is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at the number shown on the cover of this document as soon as possible.

IMPORTANT SAFETY INFORMATION

Assembly Precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep assembly area clean and well lit.
4. Keep bystanders out of the area during assembly.
5. Do not assemble when tired or when under the influence of drugs or medication.

Use Precautions

1. This product is not a toy. Do not allow children to play with or near this item.
2. Use as intended only.
3. Inspect before every use; do not use if parts loose or damaged.
4. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
5. Do not stand or climb on this item.
6. Do not lift while loaded.

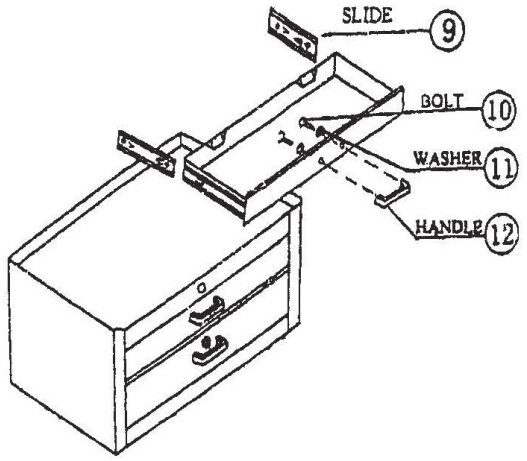
ASSEMBLY INSTRUCTIONS

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this document including all text under subheadings therein before set up or use of this product.

1. Wear ANSI approved safety goggles when assembling this product, and when working with tools and equipment.
2. The only assembly required is attaching Handles to the drawers:
   Use Bolt (#10), and Washer (#11) to attach Handle (#12) to the front of each drawer.
3. Check each drawer to make sure drawer slide is smooth. The Tool Chest is ready for use.

PARTS LIST & ASSEMBLY DIAGRAM

Part	Description
9	Slide
10	Bolt
11	Washer
12	Handle



TOOL CHEST - TOP 6 DRAWER

SPECIFICATIONS

Drawer	Size	Weight Capacity
Top Tray		44 lb.
Top 3	11-1/2" x 7" x 1-3/4"	17.5 lb. ea
Middle 2	11-1/2" x 23-3/8" x 1-3/4"	26.5 lb. ea
Bottom	11-1/2" x 23-3/8" x 2-3/4"	26.5 lb.
Total Capacity: 176 lbs.		
Includes lock and 2 keys		
Tool Chest made from heavyduty sheet steel with black crinkle finish and chrome handles.		

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6. Do not lift while loaded.

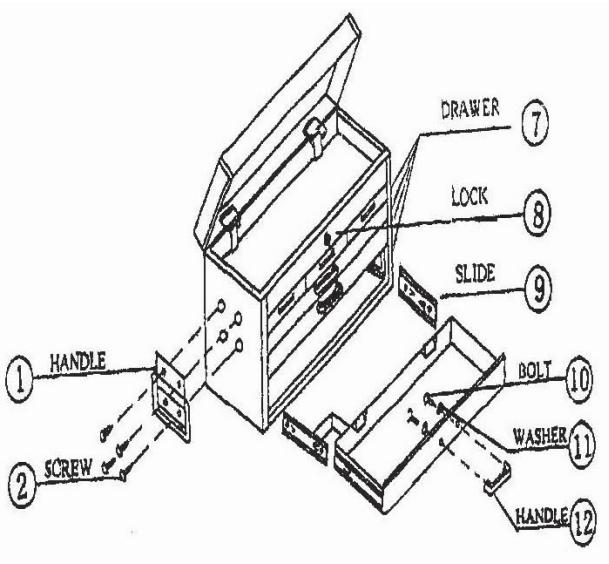
ASSEMBLY INSTRUCTIONS

Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this document including all text under subheadings therein before set up or use of this product.

1. Wear ANSI approved safety goggles when assembling this product, and when working with tools and equipment.
2. The only assembly required is attaching Handles to the drawers:
   Use Bolt (#10), and Washer (#11) to attach Handle (#12) to the front of each drawer.
3. Check each drawer to make sure drawer slide is smooth. The Tool Chest is ready for use.

PARTS LIST & ASSEMBLY DIAGRAM

Part	Description
1	Handle
2	Screw
7	Drawer
8	Lock
9	Slide
10	Bolt
11	Washer
12	Handle



Record Serial Number Here:_____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS DOCUMENT AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

LIMITED 90 DAY WARRANTY

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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